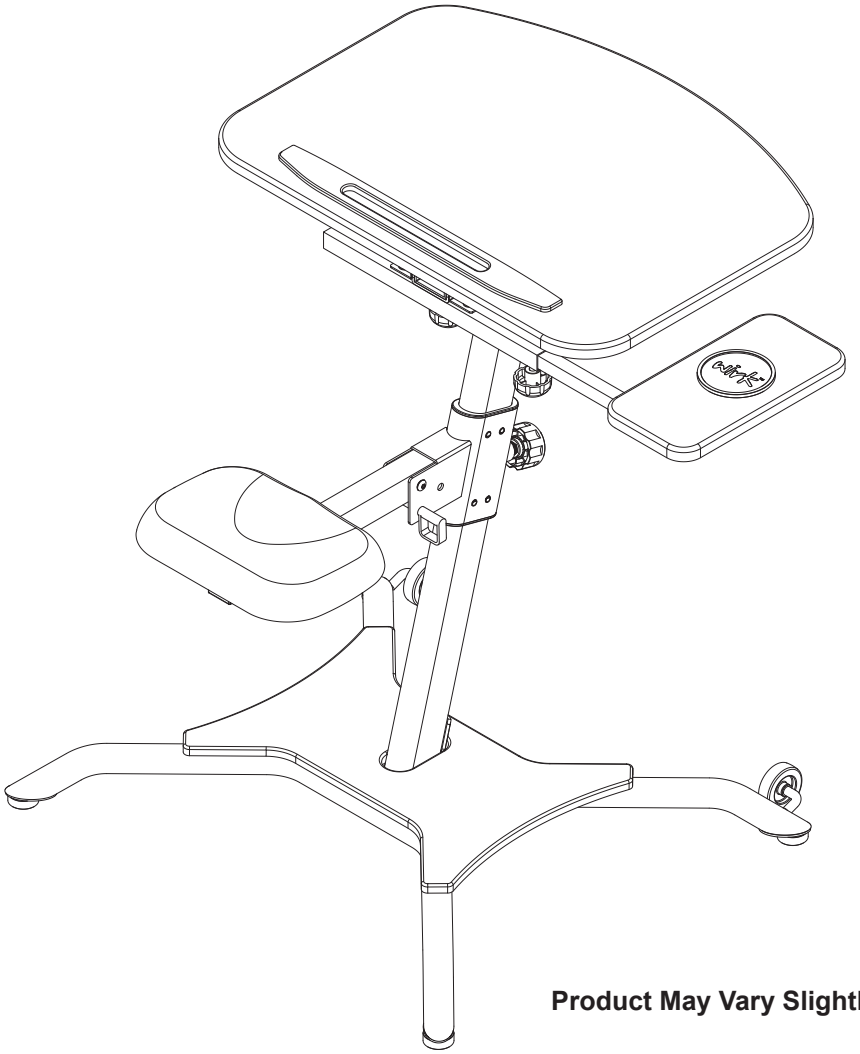
wirk™ Linea

Standup Workstation

Owner's Manual

active forever™
IMPROVING OUTCOMES. IMPROVING LIVES.



Product May Vary Slightly From Pictured.

When calling for parts or service, please specify the following number:

Model#: 85-4000

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THANK YOU FOR PURCHASING THE Wirk™ Linea Standup Workstation

To enact your warranty, please register your product by going to register.staminaproducts.com

To help you get started, we have pre-assembled most of your Wirk™ Linea Standup Workstation at the factory with the exception of those few parts left unassembled for shipping purposes. Simply follow the few assembly instructions set forth in this manual.

Should you have any questions, please call our Customer Service Department toll-free number,
1 (800) 375-7520
Monday - Thursday, 7:30 A.M. - 5:00 P.M., Central Time.
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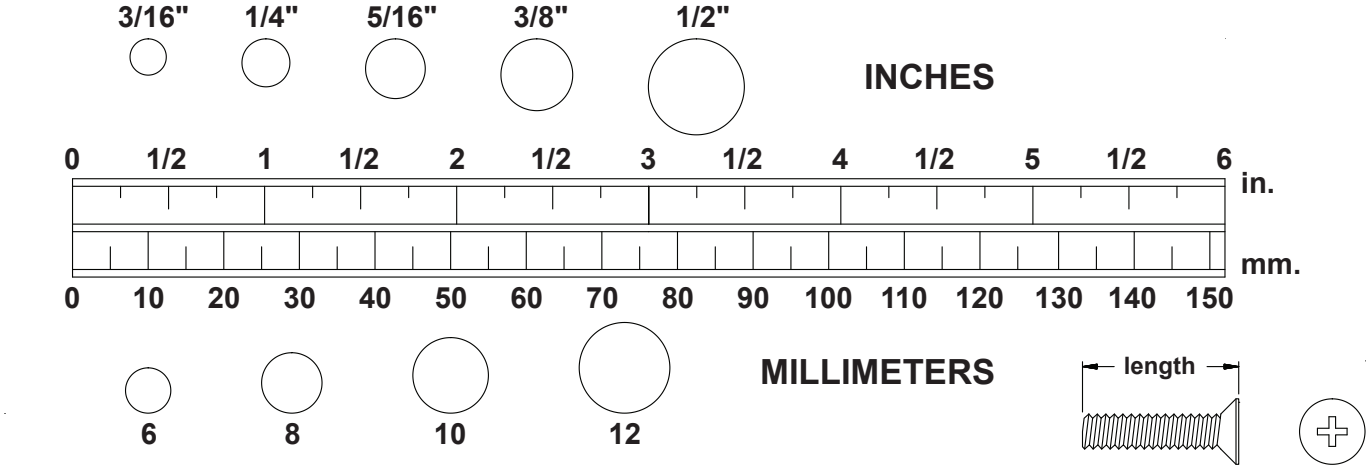
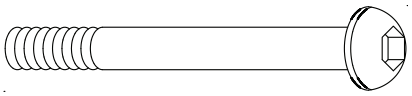
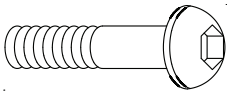
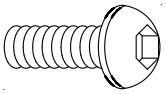
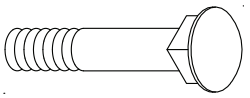
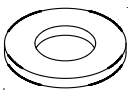
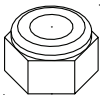
HARDWARE IDENTIFICATION CHART

This chart is provided to help identify the fasteners used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.



NOTICE: The length of all bolts and screws, except those with flat heads, is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.

After unpacking the unit, open the hardware bag and make sure that you have all the following fasteners. Some fasteners may be already attached to the parts.

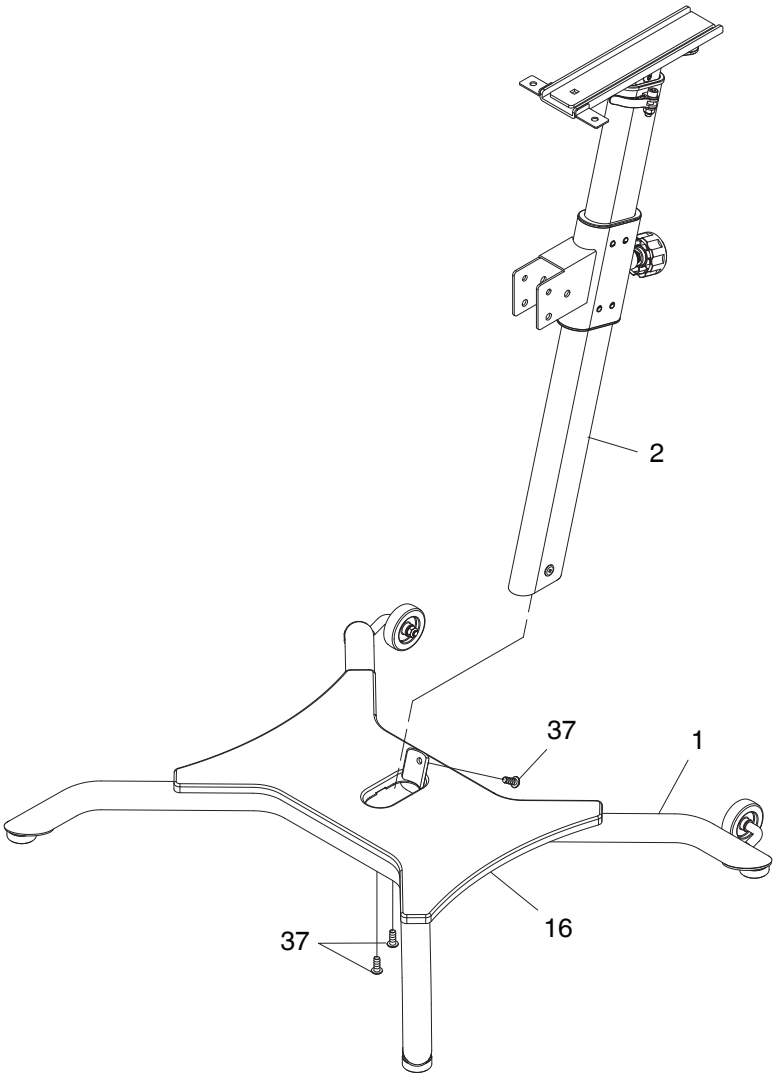
	Part Number and Description		Qty
	33	Bolt, Button Head (M8 x 1.25 x 110mm)	2
	34	Bolt, Button Head (M8 x 1.25 x 60mm)	1
	35	Bolt, Button Head (M8 x 1.25 x 50mm)	2
	37	Bolt, Button Head (M8 x 1.25 x 20mm)	3
	40	Bolt, Button Head (M6 x 1 x 15mm)	8
	41	Carriage Bolt (M8 x 1.25 x 50mm)	1
	44	Washer (M8)	6
	45	Nylock Nut (M8 x 1.25)	5

ASSEMBLY INSTRUCTIONS

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com under the Service section and order the part needed, e-mail us at customerservice@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Service Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

STEP 1

Attach the **UPRIGHT(2)** to the **BASE FRAME(1)** with **BUTTON HEAD BOLTS(M8x1.25x20mm)(37).**

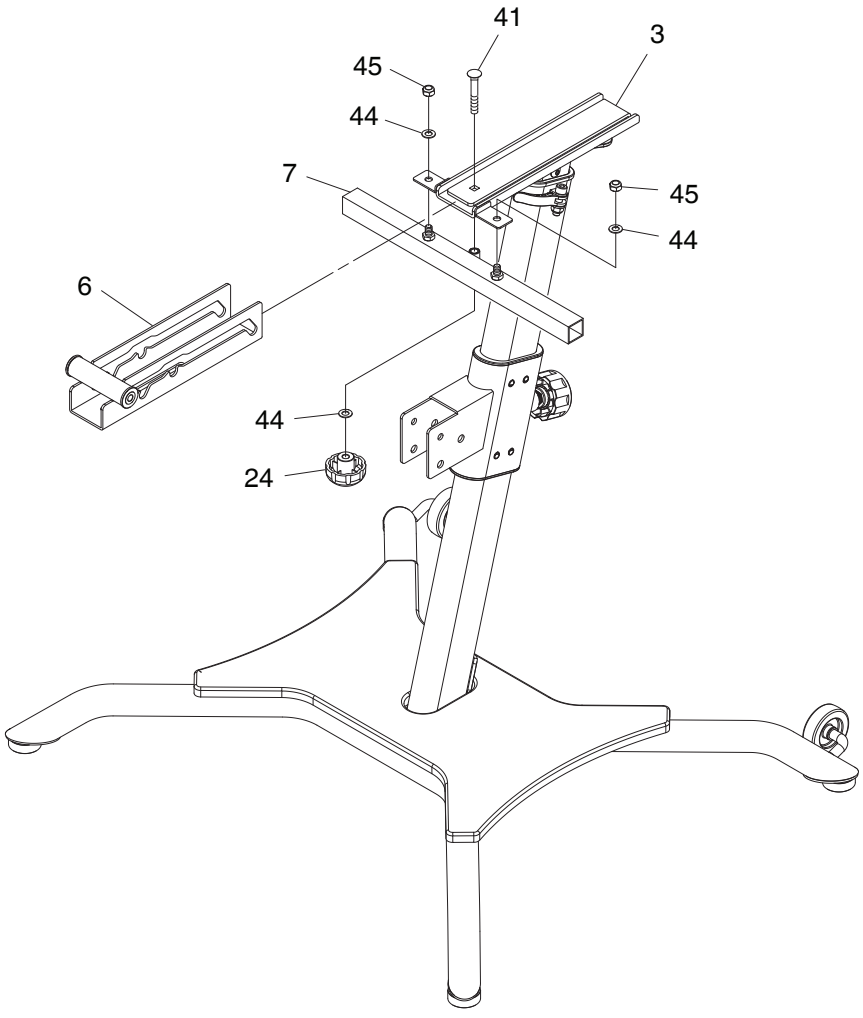


ASSEMBLY INSTRUCTIONS

STEP 2
Slide the **TABLE SLIDER(6)** onto the **TABLE POST(3).** Insert the **CARRIAGE BOLT(M8x1.25x50mm) (41)** through the square hole on the **TABLE POST(3)** and the slot on the **TABLE SLIDER(6).**

STEP 3
Attach the **SIDE TABLE SUPPORT(7)** to the **TABLE POST(3)** by sliding the **SIDE TABLE SUPPORT(7)** onto the **CARRIAGE BOLT(M8x1.25x50mm)(41),** then insert the bolts which are welded on the **SIDE TABLE SUPPORT(7)** through the holes on the **TABLE POST(3)** and secure with **WASHERS(M8)(44)** and **NYLOCK NUTS(M8x1.25)(45).**

STEP 4
Attach the **ADJUSTMENT KNOB(24)** and **WASHER(M8)(44)** to the **CARRIAGE BOLT(M8x1.25x50mm) (41)** to lock the **TABLE SLIDER(6)** in position.

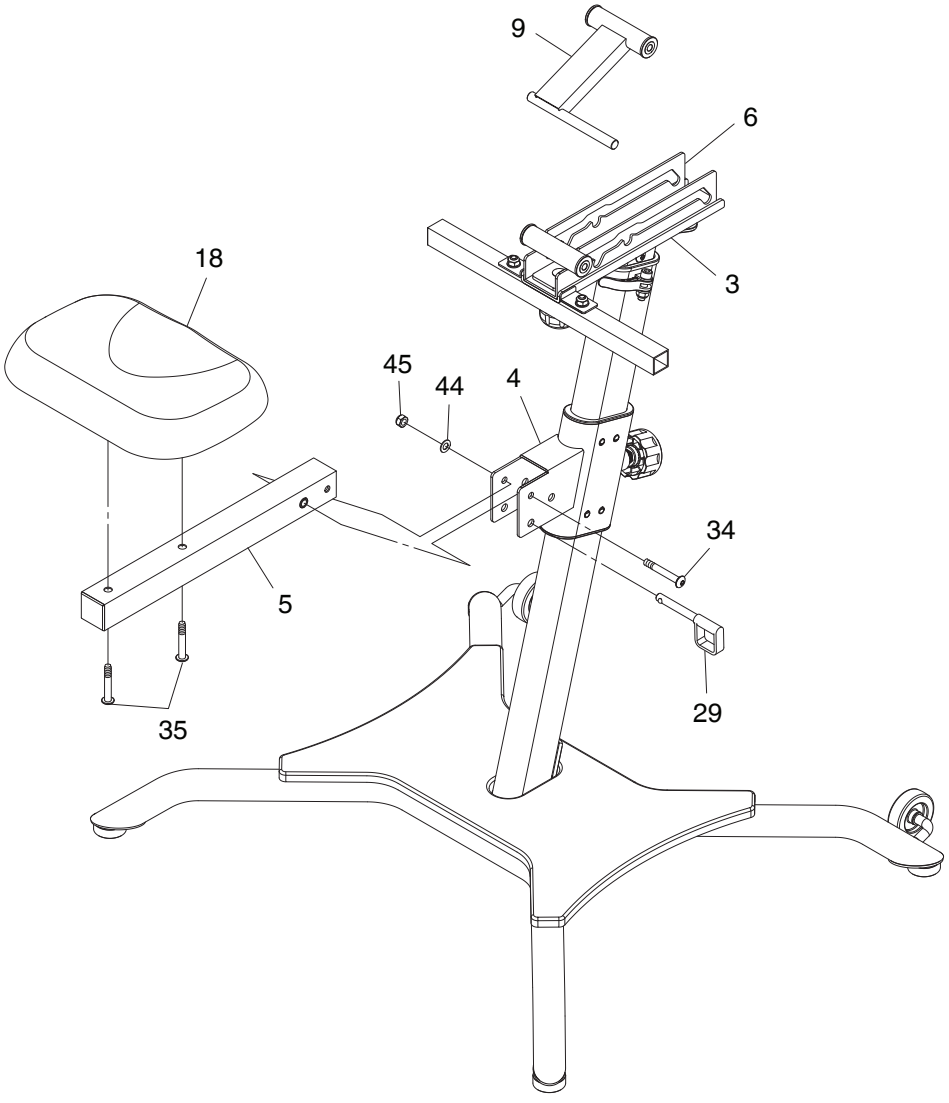


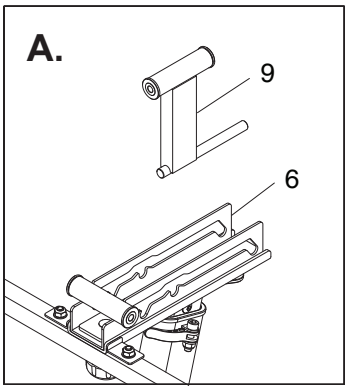
ASSEMBLY INSTRUCTIONS

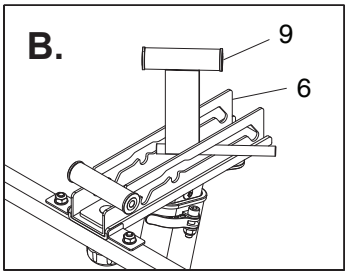
STEP 5
Refer illustrations A, B, and C. Place the **BACK SUPPORT(9)** into the **TABLE SLIDER(6)** and turn it as shown in the below illustrations to install the **BACK SUPPORT(9)** into position.

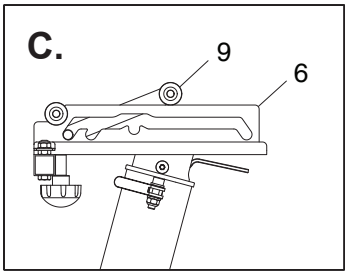
STEP 6
Attach the **SEAT SUPPORT(5)** to the **SEAT SLIDER(4)** with **BUTTON HEAD BOLT(M8x1.25x60mm)(34), WASHER(M8)(44),** and **NYLOCK NUT(M8x1.25)(45).**

STEP 7
Attach the **SEAT(18)** to the **SEAT SUPPORT(5)** with **BUTTON HEAD BOLTS(M8x1.25x50mm)(35).** Insert the **PULL PIN(29)** into the **SEAT SLIDER(4)** for storage.





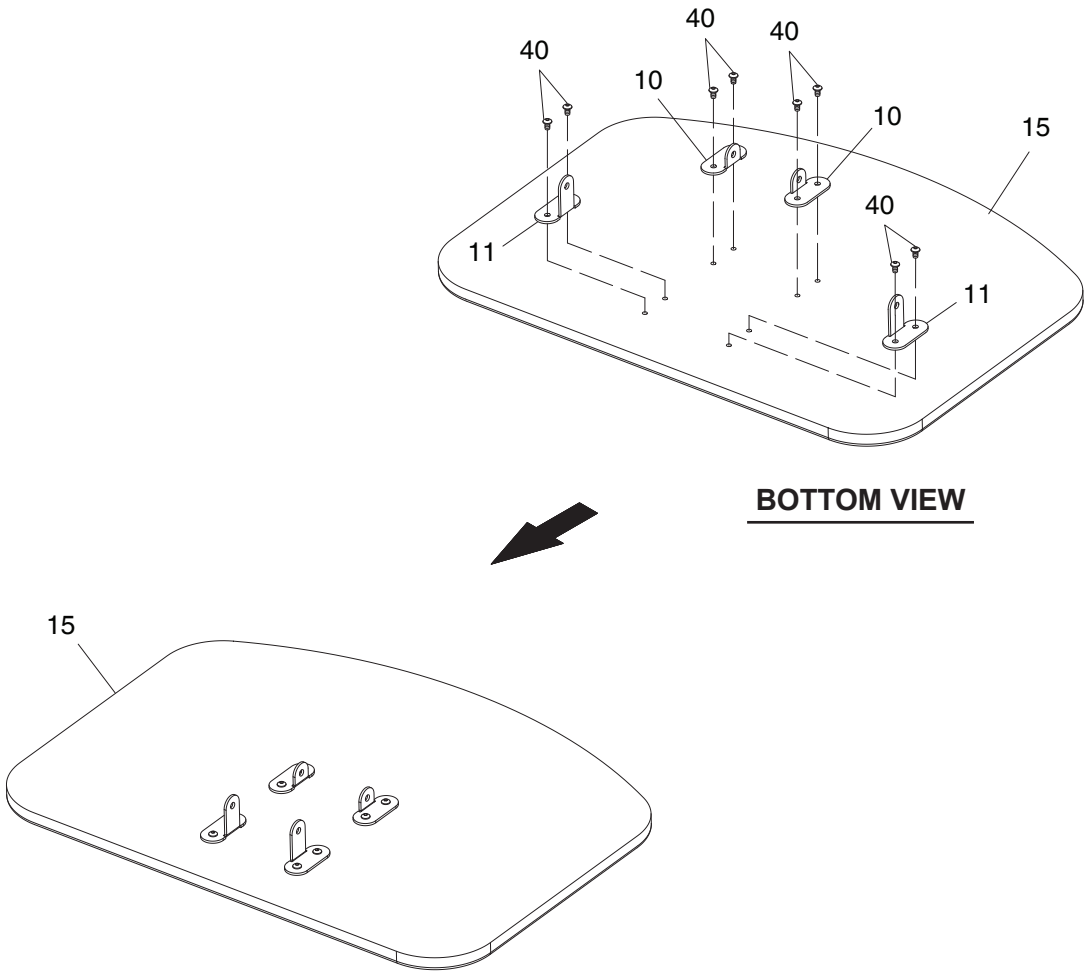




ASSEMBLY INSTRUCTIONS

STEP 8

Refer to the illustration below. Attach the **MOUNTING BRACKETS(10)** and **TALL MOUNTING BRACKETS(11)** to the bottom side of the **TABLE(15)** with **BUTTON HEAD BOLTS(M6x1x15mm)(40).**



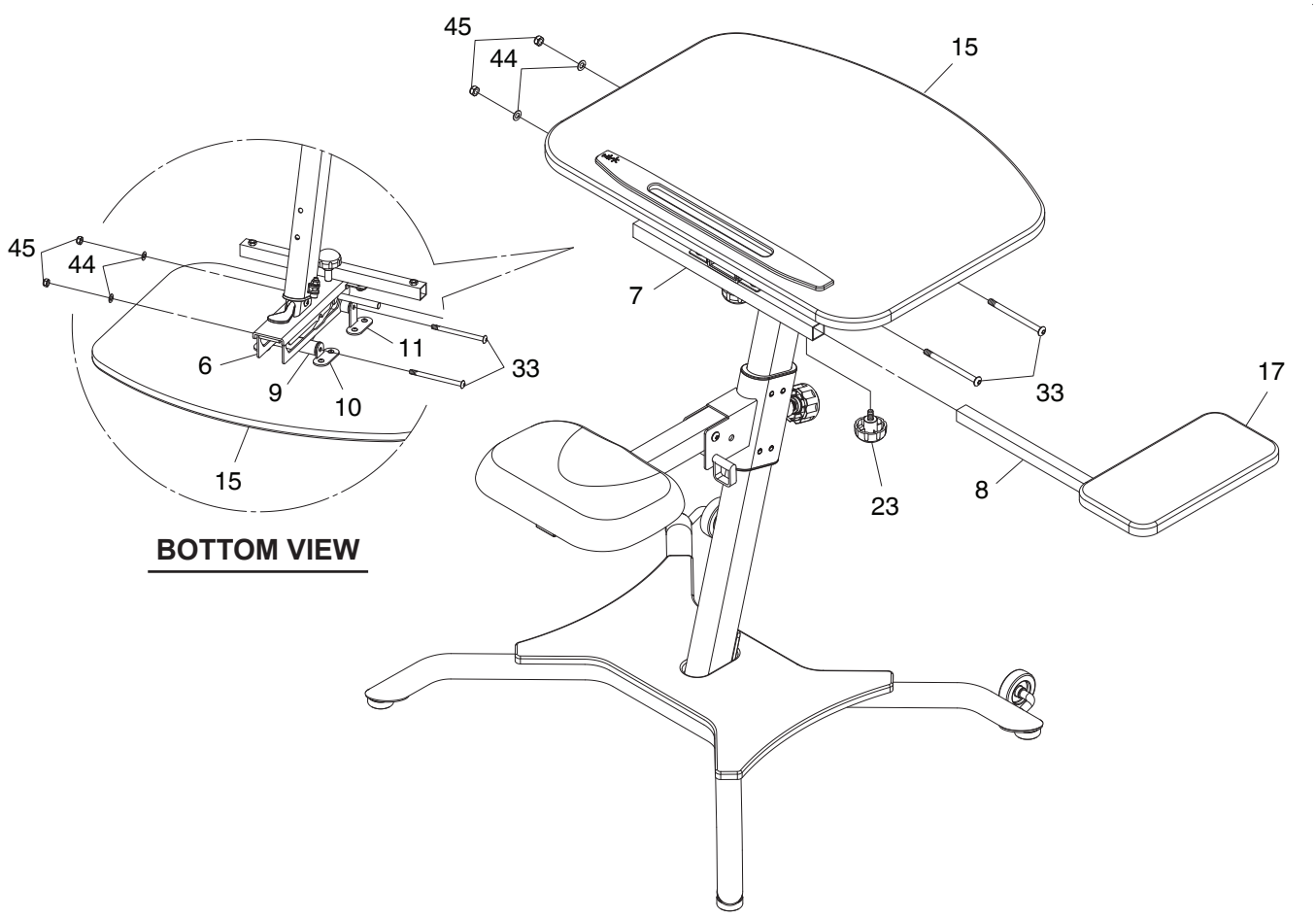
ASSEMBLY INSTRUCTIONS

STEP 9

Refer to the Bottom View below. Attach the **TABLE(15)** to the unit by attaching the **TALL MOUNTING BRACKETS(11)** to the **TABLE SLIDER(6)** and attaching the **MOUNTING BRACKETS(10)** to the **BACK SUPPORT(9)** with **BUTTON HEAD BOLTS(M8x1.25x110mm)(33), WASHERS(M8)(44),** and **NYLOCK NUTS(M8x1.25)(45).**

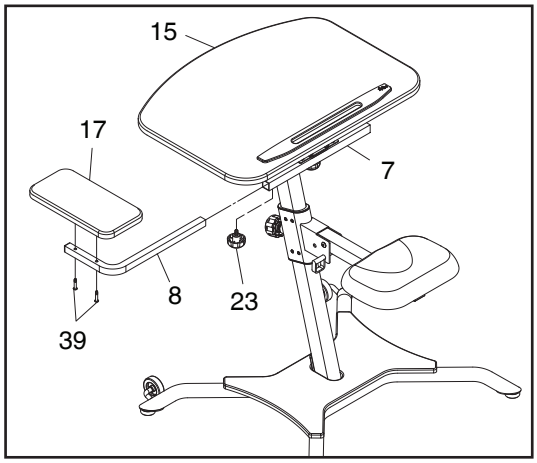
STEP 10

Attach the **SIDE TABLE(17)** by inserting the **SIDE TABLE POST(8)** into the **SIDE TABLE SUPPORT(7)** and secure with the **LOCKING KNOB(23).**



NOTE:

You can attach the **SIDE TABLE(17)** to the left side. Remove the **BUTTON HEAD BOLTS(M6x1x30mm)(39)** from the **SIDE TABLE POST(8)** to disassemble the **SIDE TABLE(17).** Turn the **SIDE TABLE POST(8)** to the left side and attach the **SIDE TABLE(17)** back to the **SIDE TABLE POST(8)** with **BUTTON HEAD BOLTS(M6x1x30mm)(39).** Inserting the **SIDE TABLE POST(8)** into the **SIDE TABLE SUPPORT(7)** and secure with the **LOCKING KNOB(23).**



OPERATIONAL INSTRUCTIONS

SEAT ADJUSTMENT

1. The **SEAT(18)** can be set to a 30 degree angle from horizontal. Set the **SEAT(18)** with the desired angle and lock in position with the **PULL PIN(29).**

2. There are four adjustment holes on the **UPRIGHT(2)** for adjusting the **SEAT(18)** to different heights. To adjust, loosen and pull the **SEAT ADJUSTMENT KNOB(22),** then adjust the **SEAT(18)** height by sliding the **SEAT SLIDER(4)** to the desired position and lock in place by releasing and tightening the **SEAT ADJUSTMENT KNOB(22).** The pin of the **SEAT ADJUSTMENT KNOB(22)** must be inserted into one of the adjustment holes.

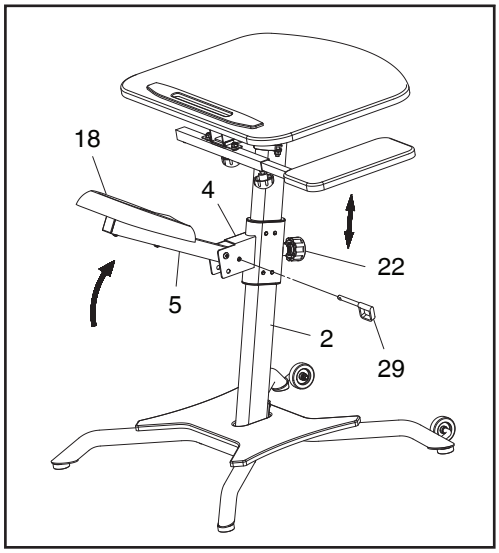


TABLE ADJUSTMENT

1. The **TABLE(15)** can adjust forward or backward. To adjust, loosen the **ADJUSTMENT KNOB(24).** Adjust the **TABLE(15)** to the desired position and lock in place by tightening the **ADJUSTMENT KNOB(24).**

2. The height of the **TABLE(15)** is adjustable. To adjust, open the **QUICK RELEASE(13).** Push the Lever (12) down to allow the Gas Shock to raise the **TABLE(15)** up, or you can push down on the **TABLE(15)** to lower it. Lock the **TABLE(15)** at the desired position by closing the **QUICK RELEASE(13).**

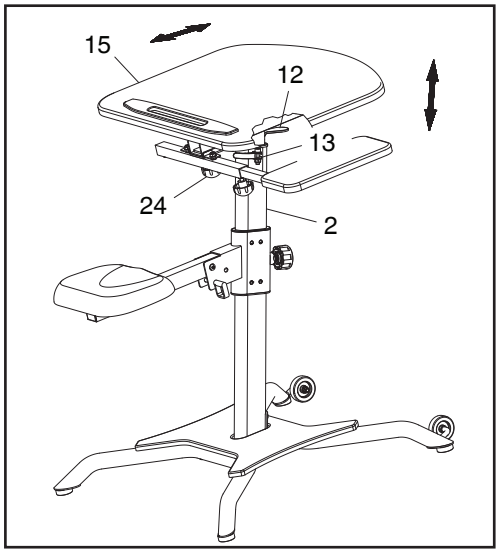
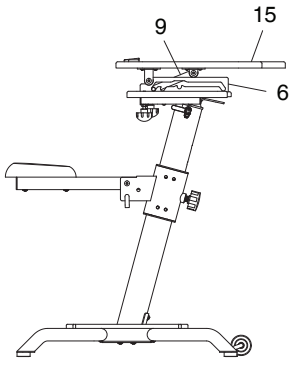
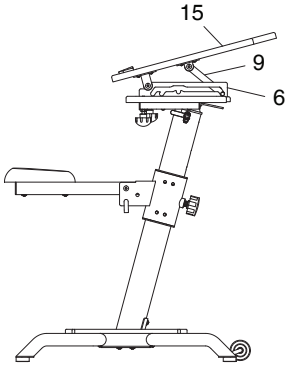


TABLE ANGLE ADJUSTMENT

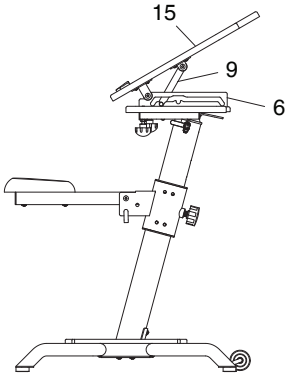
Refer to the illustrations below. The angle of the **TABLE(15)** can be set to different angles by placing the **BACK SUPPORT(9)** to a different slot on the **TABLE SLIDER(6).**



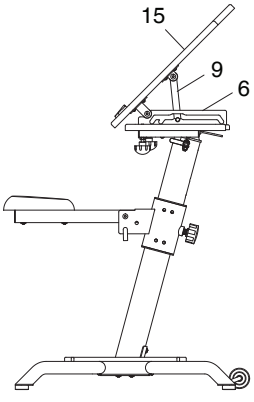
Zero Degree



15 Degree



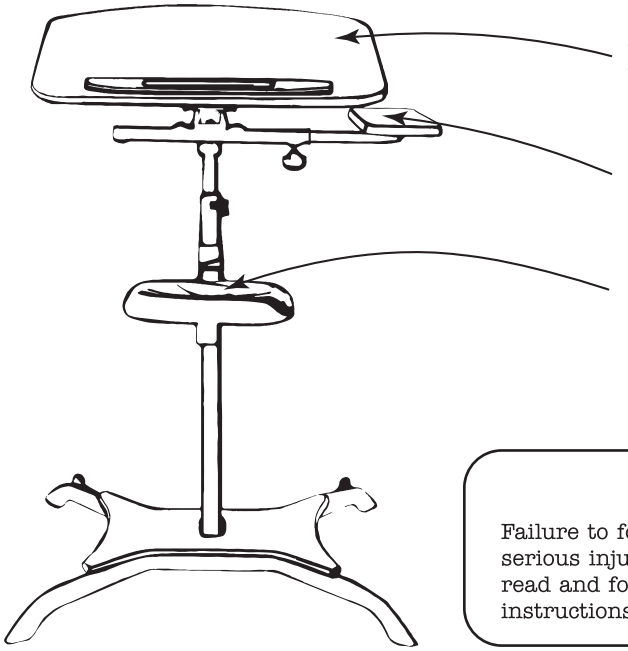
30 Degree



45 Degree

OPERATIONAL INSTRUCTIONS

WEIGHT LIMITATIONS



For Your Safety

Failure to follow all warnings and instructions could result in serious injury or death. Before assembling or using this product, read and follow the Owner's Manual and all other warnings and instructions that accompany this product.

WARNING: Serious injuries can occur from furniture tip-over. To help prevent tip-over:

- **Do not exceed listed weight limits**
- **Never allow children to climb or hang on the furniture**
- **Do not lean on the desktop in any direction**

STORAGE

1. To store the **Wirk™ Linea Standup Workstation,** simply keep it in a clean dry place.
2. To move the **Wirk™ Linea Standup Workstation,** lift the **SEAT(18)** and use the **WHEELS(30)** on the **BASE FRAME(1).**

MAINTENANCE

The safety and integrity designed into the **Wirk™ Linea Standup Workstation** can only be maintained when the **Wirk™ Linea Standup Workstation** is regularly examined for damage and wear. Special attention should be given to the following:

1. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
2. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
3. Worn or damaged components shall be replaced immediately or the **Wirk™ Linea Standup Workstation** removed from service until repair is made.
4. Only Stamina Products supplied components shall be used to maintain/repair the **Wirk™ Linea Standup Workstation.**
5. Keep your **Wirk™ Linea Standup Workstation** clean by wiping it off with an absorbent cloth after use.

LIMITED WARRANTY

MODEL 85-4000

WARRANTY

Stamina Products, Inc. warrants that this product will be free from defects in materials and workmanship under normal use, service, proper assembly and proper operation for a period of 90 days on the parts and three years on the frame from the date of the original purchase from an authorized retailer. **THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY TYPE OR CAUSE OR TO ANY DEFECT OR DAMAGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS OTHER THAN PARTS PROVIDED BY STAMINA PRODUCTS, INC.** Commercial use includes use of the product in athletic clubs, health clubs, spas, gymnasiums, exercise facilities, and other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal, family, or household purposes.

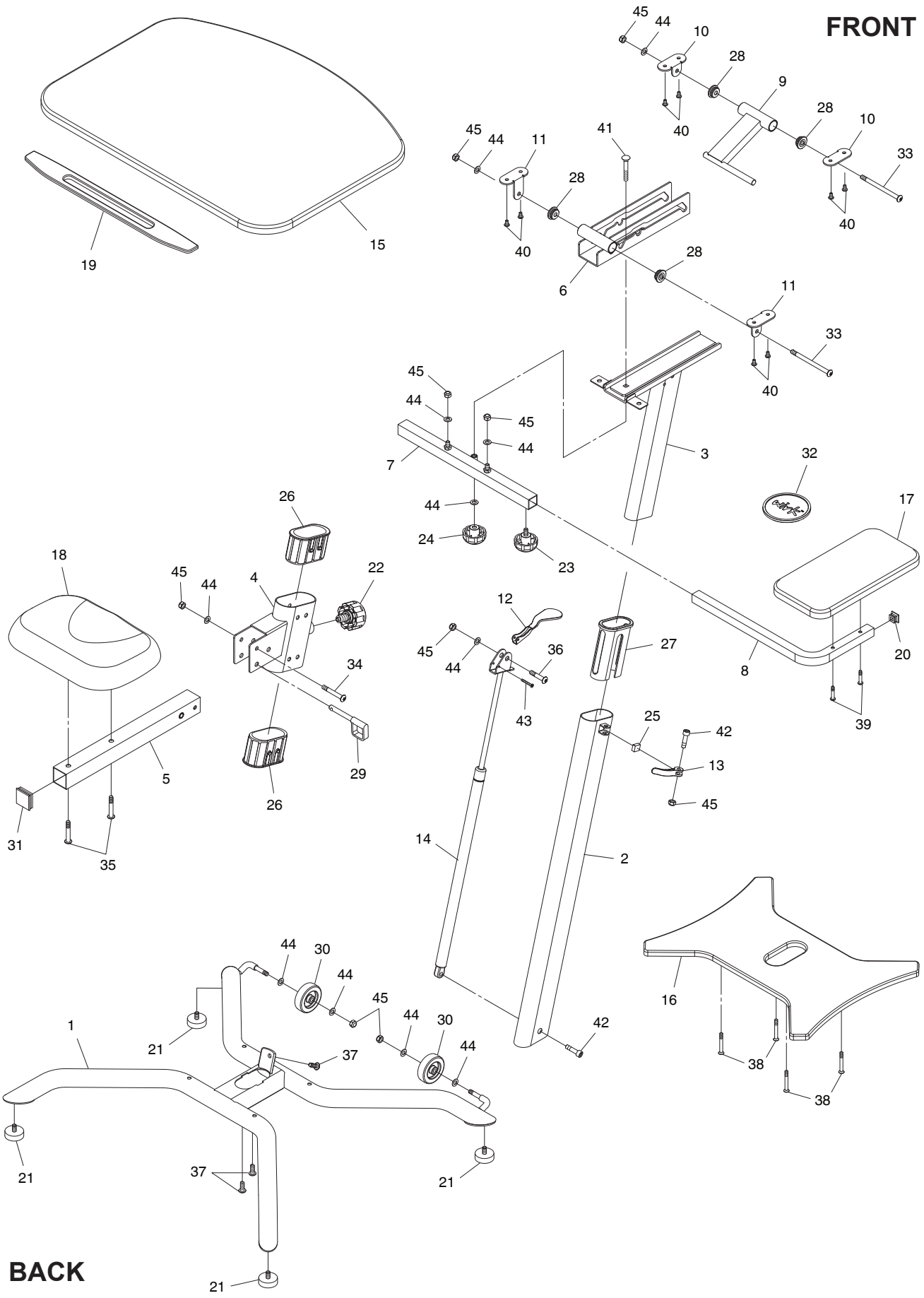
To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to **Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071,** or email us at **customerservice@staminaproducts.com,** or call us at **1-800-375-7520.** If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option. **NO ACTION FOR BREACH OF THIS LIMITED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER THE DATE THE ALLEGED BREACH WAS OR SHOULD HAVE BEEN DISCOVERED. NO ACTION FOR BREACH OF ANY IMPLIED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER DELIVERY OF THE PRODUCT TO THE PURCHASER.** This limited warranty is not transferable. **IF ANY PART OF THE PRODUCT IS NOT IN COMPLIANCE WITH THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY, THE REMEDY OF REPAIR OR REPLACEMENT IS THE EXCLUSIVE REMEDY AVAILABLE TO YOU.** In the event that the purchaser makes any claim under this limited warranty or any implied warranty, the Warrantor reserves the right to require the product to be returned for inspection, at the purchaser's expense, to the Warrantor's premises in Springfield, Missouri. Return of the enclosed warranty registration card is not required for warranty coverage, but is merely a way of establishing the date and place of purchase.

Stamina Products, Inc. **SHALL NOT BE LIABLE FOR THE LOSS OF USE OF ANY PRODUCT, LOSS OF TIME, INCONVENIENCE, COMMERCIAL LOSS OR ANY OTHER INDIRECT, CONSEQUENTIAL, SPECIAL OR INCIDENTAL DAMAGES DUE TO BREACH OF THE ABOVE WARRANTY OR ANY IMPLIED WARRANTY.**

This limited warranty is the only written or express warranty given by Stamina Products, Inc. This warranty gives you specific legal rights, and you may also have other legal rights which vary from state to state. **ANY OTHER RIGHT WHICH YOU MAY HAVE, INCLUDING ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY.**

The laws in some jurisdictions restrict the rights of manufacturers and distributors of consumer goods to disclaim or limit implied warranties and consequential and incidental damages with respect thereto. If any such law is found to be applicable, the foregoing disclaimers and limitations of and on implied warranties and consequential and incidental damages with respect thereto shall be disregarded and shall be deemed not to have been made to the extent necessary to comply with such legal restriction.

PRODUCT PARTS DRAWING



PARTS LIST

PART#	PART NAME	QTY
1	Base Frame	1
2	Upright	1
3	Table Post	1
4	Seat Slider	1
5	Seat Support	1
6	Table Slider	1
7	Side Table Support	1
8	Side Table Post	1
9	Back Support	1
10	Mounting Bracket	2
11	Tall Mounting Bracket	2
12	Lever	1
13	Quick Release	1
14	Gas Shock	1
15	Table	1
16	Base Board	1
17	Side Table	1
18	Seat	1
19	Pencil Tray	1
20	Square Plug (20mm x 20mm)	1
21	Feet	4
22	Seat Adjustment Knob	1
23	Locking Knob	1
24	Adjustment Knob	1
25	Support Plate	1
26	Oval Bushing	2
27	Sleeve	1
28	Bushing	4
29	Pull Pin	1
30	Wheel	2
31	Square Plug (38mm x 38mm)	1
32	Coaster	1
33	Bolt, Button Head (M8 x 1.25 x 110mm)	2
34	Bolt, Button Head (M8 x 1.25 x 60mm)	1
35	Bolt, Button Head (M8 x 1.25 x 50mm)	2
36	Bolt, Button Head (M8 x 1.25 x 40mm)	1
37	Bolt, Button Head (M8 x 1.25 x 20mm)	3
38	Bolt, Flat Head (M6 x 1 x 45mm)	4
39	Bolt, Button Head (M6 x 1 x 30mm)	2
40	Bolt, Button Head (M6 x 1 x 15mm)	8
41	Carriage Bolt (M8 x 1.25 x 50mm)	1
42	Bolt, Socket Head (M8 x 1.25 x 25mm)	2
43	Screw, Flat Head (M4 x 0.6 x 30mm)	1
44	Washer (M8)	11
45	Nylock Nut (M8 x 1.25)	9
46	Allen Wrench (5mm)	1
47	Allen Wrench (6mm)	1
48	Combination Wrench	1
49	Manual	1

Coaster Toss

On the bottom of the WIRK Orbit box, you'll notice a point system for the WIRK Coaster Toss. Use the included WIRK coaster to hold your coffee cup, water, iced pomegranate lemonade, or to play COASTER TOSS!!!

Rules:

One player at a time will toss the coaster from a predetermined distance to the box, attempting to land the coaster onto the box. We recommend 3 paces, but the distance for your game is up to you. Choose tossing order by drawing straws, flipping a coin, playing paper-rock-scissors, alphabetical by last name, shoe size, etc.

Points are determined by the section of the box where the coaster comes to rest. If the coaster lies between two sections, the player is awarded the points where the majority of the coaster lies (i.e. if more than half of the coaster is in the 30 point section, player is awarded 30 points). No points are earned if the coaster falls off the box.

First player to earn 100 or more points wins. Every player shall get an equal number of tosses. For example, if player 1 reaches 100 points in 5 tosses, the other players shall get to toss their fifth attempt if they are within tying range. The winner is determined by the player who has the highest score over 100 at the end of the round.

In the event of a tie, a one toss tiebreaker shall be held between the players. The player with the highest one toss score will be the winner. Tiebreaker toss shall be repeated until a winner is determined.

The winner shall be rewarded with a prize of the group's choosing. We suggest ownership of the WIRK Coaster until the game is played again.

TO CONTACT CUSTOMER SERVICE

For your convenience, Stamina's customer service representatives can be reached by email at customerservice@ staminaproducts.com or by phone at 1-800-375-7520 (in the U.S.). Our customer service representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.

ONLINE
CUSTOMER SERVICE
customerservice@staminaproducts.com
www.staminaproducts.com

TELEPHONE
CUSTOMER SERVICE
Tel: 1 (800) 375-7520

FAX
CUSTOMER SERVICE
Fax: (417) 889-8064

MAIL
STAMINA PRODUCTS, INC.
ATTN: Customer Service
P.O. Box 1071
Springfield, MO. 65801-1071

Would you like to recieve email information or special offers from Stamina Products? Register at contact staminaproducts.com.

TO ORDER PARTS

If there are missing or damaged parts, you can go to parts.staminaproducts.com and order those parts. If you have questions, please contact customer service. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.

Detach and Mail or Fax the Form Below

PARTS ORDER FORM

Stamina Products, Inc.
P.O. Box 1071
Springfield, MO 65801-1071

Mr./Ms: .....

Address: ..... Apt. #: .....

City: ..... State: ..... Zip Code: .....

IMPORTANT : We must have your phone number to process the order!

Phone #: ( ) ..... Work Phone #: ( ) .....

Date of Purchase: .....

Model #: .....

Purchased From: .....

IMPORTANT : Before filling out the form below make sure you have the correct information. Refer to the parts list to make sure you're ordering the right parts!

PART #	DESCRIPTION	QUANTITY
EXAMPLE: 1	Rear Stabilizer	1